

The production of castings by the pressure die casting method it is remarkably facilitated by the use of suitable lubricating products. They prevent the molten metal from welding on the mould surface and permit the obtaining of a good surface finish and an easy removal of the castings.

PROTECME supplies a range of products for application on pressure die casting dies and machines. The following table indicates the function of the principle items.

<i>PRODUCT</i>	<i>CHARACTERISTICS-APPLICATION</i>
<b>DETACH 2 B</b>	Semi-synthetic lubricant for dies
<b>DETACH 04 S</b>	Semi-synthetic lubricant for dies - high temperature
<b>DETACH Z</b>	Synthetic lubricant for dies
<b>PROILUX GR 3/A</b>	Pigmented grease for lubrication of plungers
<b>PROILUX SMN</b>	Anti-welding grease for dies